

SUPPLEMENTARY MACHINE SERVICE BULLETIN 116-A

SUBJECT: Partial Supplement to Plate #12

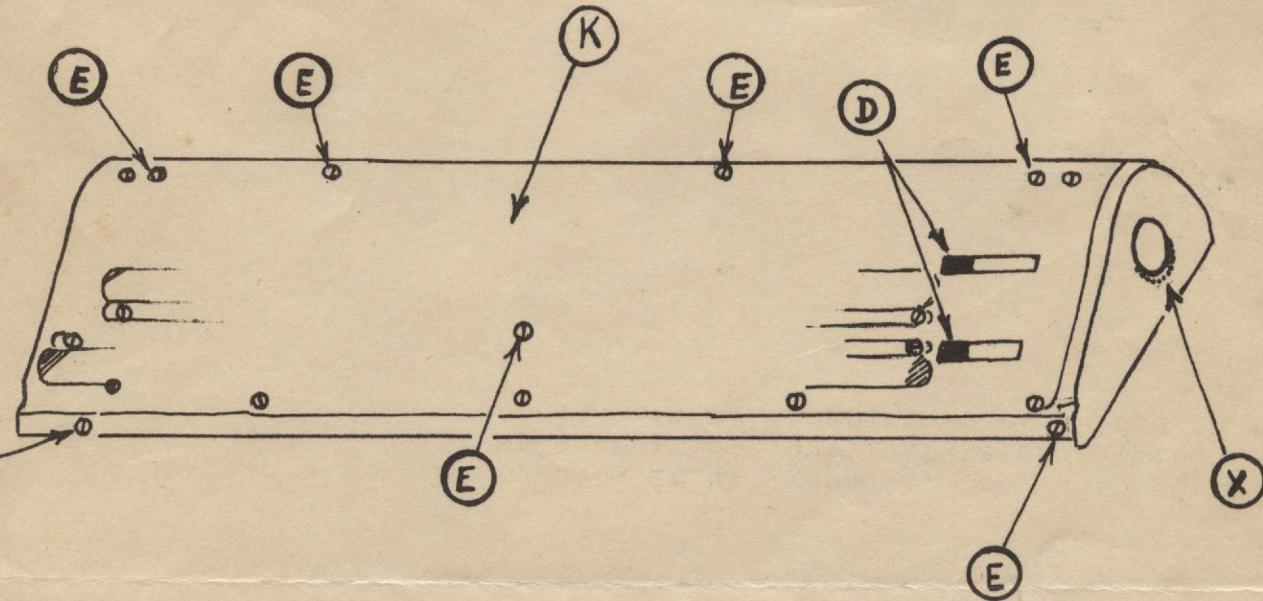
DATE: November 18, 1931

TO ALL OFFICES:

When it is necessary to remove the front carriage cover case complete as illustrated and explained on Plate 12, Figure 2, Operation 81, Machine Service Bulletin 116, elongate slots **D** to the left $1/16$ of an inch by filing with Kit Tool #21.

Remove screws **E** as shown on the revised illustration below. This eliminates removing all screws identified as **E** as shown on the original Plate 12, Figure 2, Operation 81, for the purpose of removing the front carriage cover case.

Before reassembling cover case **K** enlarge the lower half of the clearance hole for the clearout handle shaft $1/32$ of an inch by filing as shown by dotted line **X**. This eliminates a possible interference at this point when removing or reassembling the complete case.



As this change is incorporated in all recently manufactured machines do not file slots **D** or enlarge hole **X** until it is ascertained whether the cover case can be removed and reassembled as explained in this bulletin.

J.M. Smith
General Service Manager

A-11 KITTING DIVING EQUIPMENT THAT HELPS

Mr. B. P. James,
Toledo, Ohio.

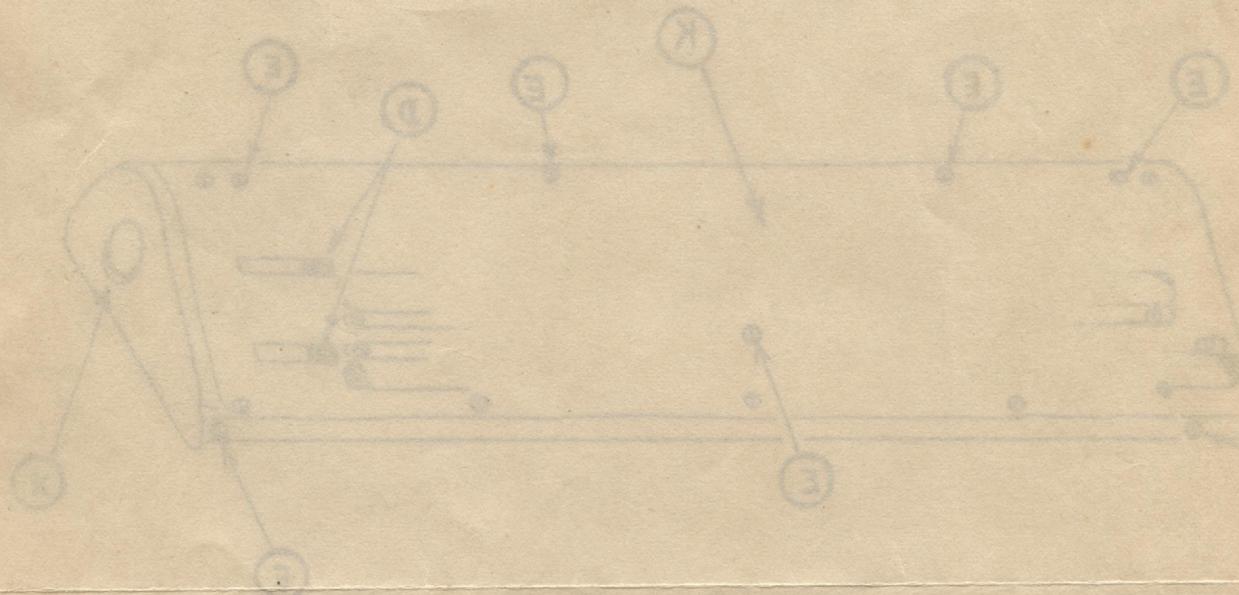
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the above case serve another Scott air system of compressed air tank
18 inches long, 3 inches wide. It shall be hermetically sealed
so that it will not leak or escape air bubbles. It will contain enough
air to fill the diving bell to 100 feet of water.

Size .50 cal. will be used as **(1)** air gun system
and so made as **(2)** as follows: The gun must be capable
of shooting 1000 ft. per sec. 18 inches long, 3 inches wide. It will contain
case serve aquatic birds and

1000 ft. to 1000 ft. and contains **(3)** case serve gun mount system
as follows: It must be so designed to hold the gun in place and not allow
it to move while in use. **(4)** gun mount system
case serve aquatic birds and



numbered components within the bell. It includes a pump and air
valves, a decompression chamber, and a bell mouth. The numbers correspond to the
list of numbered parts provided in the text above.

B. P. James
General Contractor

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